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Formylating Agents§

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I. Introduction

The term "formyl" derives from the Latin formica (ant). In some insects like ants, formic acid is present in significant amounts in certain tissues and fluids. Formate and the formyl group have significant importance in tissue metabolism.

One carbon fragment metabolism and one carbon extension reactions have attracted extensive studies. The design of new C-C bond formation reactions and reagents in organic chemistry as well as improvement of known reactions is of continued importance. One of the major objectives of organic synthesis is finding new

and improved one carbon extension reactions, since they form one of the most significant building block of molecular architecture.

One of the potentially most useful and versatile functional groups to be introduced is the formyl group. Formyl compounds owe their usefulness as synthetic intermediates to the presence of the polarizable carbon-oxygen double bond that governs their chemical reactivity. The polarizability of the formyl carbonyl group is reflected in a hard donor oxygen (hard base) and a fairly hard acceptor carbon 1a (hard acid).

Attaching the formyl group to a heteroatom bearing a nonbonded pair of electrons, such as nitrogen 1b, will significantly affect the carbonyl carbon, rendering it softer. Formyl groups can also be readily reduced to give alcohols or oxidized to produce acids.

Interested over the years in formylation methods and formylating agents, we have reported the development of a number of such reagents and their synthetic use. In this paper we survey up to 1986 the progress of direct (one-step) formylating agents and their synthetic applications.

Recently there have been a number of reviews discussing reactions of dialdehydes in organic synthesis, ^{2a} carbonylation using carbon monoxide, ^{2b} and synthesis of carbonyl compounds using a variety of coupling reactions. ^{3a} With the exception of reviews on the carbonylation of organoboranes, ^{3b} however, direct (one-step) formylating agents have not been recently reviewed. One of us in 1964 reviewed the then available data on electrophilic Friedel–Crafts type formylations. ⁴ The reader is referred to this review for aspects of earlier work.

In this paper we survey progress in direct (one-step) formylating agents. The methods of preparation as well as properties and reactivities of formyl compounds will be discussed. In order to limit the scope of the dis-

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Synthetic Methods and Reactions. 130. For part 129 see: ref 1.



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cussion, homologation reactions that involve skeletal unit transformation to formyl group (primarily through oxidation or reduction reactions) were excluded. Only direct formylation (transformylation) will be reviewed. Synthetic procedures involving carbon-carbon bond construction to achieve the critical extension of the carbonyl group will be, however, discussed as appropriate.

The terms electrophilic and nucleophilic formylation reactions will be used throughout. We use them to differentiate between acid-catalyzed reactions of hydrocarbons with formylating agents (such as formyl



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fluoride) and reactions with reagents (such as Nformylamines) capable of formylating typical nucleophilics such as Grignard reagents and alkyllithiums.

The first example of an electrophilic formylation was reported by Gattermann and Koch⁵ in 1897. They extended the Friedel-Crafts acylation method to the preparation of aromatic aldehydes. Although formyl chloride was unknown at the time, they found that CO and HCl in the presence of AlCl₃ and cuprous chloride behave like the formyl chloride and react with toluene in a manner similar to that of other acid chlorides.5

Bouveault in 1904 was the first to report⁶ the preparation of an aliphatic aldehyde by reacting the corresponding Grignard reagent with N,N-dimethylformamide. The reaction considered to be a nucleophilic formylation reaction, however, was not proven to be of general utility until recently, and little interest has been focused on it.

II. Formylating Agents

In discussing the formylating agents listed in Chart I, we will center our review on recently developed reagents and systems. Previously reviewed reagents will be mentioned mainly for comparison, and the interested reader is referred to available reviews.

CHART I O || FCH LM(CO) 11 CO/acid ĊI 13 HCOOH-DCC 60 72 ĊНО 57

Particular attention is called to a recent excellent review by Effenberger, which discusses some of the available electrophilic formylating agents, as well as an earlier review by Olah and Kuhn on Friedel-Crafts type formylation. 4

III. Electrophilic Formylating Agents

A. Formylation with Formic Acid and Its Derivatives

High reactivity and sufficient selectivity are the most important factors in successful formylations of aromatic and aliphatic systems. Of the most frequently used aromatic formylation methods, the Gattermann–Koch reaction⁵ and its subsequently developed variations show the highest selectivity reflected both in the observed high toluene–benzene rate ratio, $k_{\rm T}/k_{\rm B}$ (155–860), as well as in a high degree of para substitution (88.7–96%). Gross's formylation with dichloromethyl methyl ether^{8a} is somewhat less selective (25 °C

AlCl₃ in CH₃NO₂, $k_{\rm T}/k_{\rm B}=119$; 35.8% ortho, 3.8% meta, and 60.4% para substitution), as is the Gattermann synthesis using ${\rm Zn}({\rm CN})_2$ and ${\rm AlCl_3}^4$ (details in section III.B).

Although a considerable number of aldehyde synthesis and formylation methods are now known, only a few simple methods equivalent to the Friedel-Crafts ketone synthesis and acylation with acyl halides or anhydrides are available, presumably because halides and anhydrides of formic acid are considerably less stable and much less available then those of higher homologous acids. The only known stable halide of formic acid is the fluoride, which is used as an electrophilic aromatic formylating agent in the presence of Lewis acids, particularly boron trifluoride. Formyl fluoride (1) was first prepared by Nesmejanov and

Kahn⁹ in 1934 in 16% yield by the interaction of anhydrous formic acid, potassium fluoride, and benzoyl chloride. Mashentsev¹⁰ prepared it in 36% yield from benzoyl fluoride and formic acid. Olah and Kuhn subsequently prepared 1¹¹ using KHF₂ as the fluorinating agent from formic acid and benzoyl chloride. Further improved preparation of formyl fluoride (1) by

fluorinating formic acid using cyanuric fluoride (2) in pyridine or reacting benzoyl fluoride with sodium formate allowed the extension of the utility of the reaction.¹²

Formyl fluoride and boron trifluoride form a complex at low temperature. Aluminum halides, however, due to decomposition reaction do not form a stable complex with formyl fluoride. The complex of formyl fluoride/boron trifluoride has been used as formylating agent in electrophilic aromatic formylation reactions. It is possible to achieve a successful reaction by dissolving formyl fluoride in the aromatic solutions followed by introducing boron trifluoride as a catalyst to obtain the corresponding aldehydes.¹¹

The activated complex was proposed to be HCOF-BF₃, but not the free formyl cation HCO⁺. Some other Lewis acids have also been used successfully and a number of aromatic aldehydes have been prepared by this method with yields varying between 56 and 78% (Table I).¹¹

Formyl fluoride was also found to react with alcohols and phenols in the presence of base (such as triethylamine) to form the corresponding formates 3. Primary

$$ROH + HCOF \xrightarrow{Et_3N} ROC(=0)H + HF$$

and secondary aliphatic alcohols were formylated in 73-92% yield, while benzyl alcohol and phenol gave 69% and 75% yields, respectively. Thiol formates are also readily prepared by formyl fluoride (Sformylation);¹¹ N-formylation is also achieved with a large variety of primary and secondary amines reacting

TABLE I. Formylation of Aromatics Using Formyl Fluoride

aromatic	product	yield, %
benzene	benzaldehyde	56
toluene	tolualdehyde	75
xylene	dimethylbenzaldehyde	78
2,4,6-trimethyl- benzene	2,4,6-trimethyl- benzaldehyde	70
2,3,4,6-tetramethyl- benzene	2,3,4,6-tetramethyl- benzaldehyde	72
naphthalene	naphthaldehyde	20, α -isomer 67, β -isomer

to give N-alkylformamides 4 in good to excellent yields. $2R^1R^2NH + HCOF \rightarrow R^1R^2NCHO + R^1R^2NH\cdot HF$

$$N(CH_3)_3 + HCOF \rightarrow N(CH_3)_3 \cdot HF + CO$$

 $C_6H_5N + HCOF \rightarrow C_6H_5N \cdot HF + CO$

Tertiary amines do not react with formyl fluoride to form the corresponding formylium salts 5 and 6, but give elimination of carbon monoxide with formation of the amine hydrofluorides.

Although formyl fluoride reacts with Grignard reagents to give formylated products, the reaction is generally not satisfactory. Carboxylic acid salts were found to react with formyl fluoride to form the corresponding mixed carboxylic formic anhydrides. Even the elusive formic anhydride 7 itself was prepared by

the reaction of 1 with sodium formate at -78 °C.¹¹ Formic anhydride 7 was further obtained by using three different reagents¹³ via condensation (dehydration) reactions.

It was found that solutions of formic anhydride can serve as formylating agent. O-formylation was obtained upon reacting 7 with p-nitrophenol to give p-nitrophenyl formate in good yield.¹³ Attempts to try to

formylate aromatics failed due to the instability of the anhydride above -40 °C and the difficulty of carrying these reactions in the presence of acid catalysts which lead to the decomposition of formic anhydride even at low temperatures.

Mixed anhydrides of formic acid with higher homologous acids such as acetic formic anhydride are well-known and stable.¹¹ Acetic formic anhydride prepared by the reaction of formic acid with acetic anhydride is a suitable formylating agent to produce N-formyl derivatives of the corresponding amines.¹⁴ 4-Formyl-2-methyl-1,3,4-thiadiazoline-5-thione (9) is easily prepared from 2-methyl-1,3,4-thiadiazoline-5-thione (8) and acetic formic anhydride by using a catalytic amount of pyridine in acetone or tetrahydrofuran in 75% yield.¹⁵ By careful control of the reaction

conditions, predominantly N-formylation takes place. Olah et al. have also attempted using the acetic formic anhydride as a Friedel-Crafts formylating agent. The observed reaction, however, was always exclusive acetylation of the aromatics accompanied by carbon monoxide evolution.¹¹

Krauskopf and Rolefson^{16a} have claimed the first preparation of formyl chloride by the high-temperature photochlorination of formaldehyde; however, the results were not unequivocal.^{16b} Staab et al. should be credited¹⁷ with the intermediate preparation of the elusive formyl chloride (10) by passing HCl into a solution of 1-formylimidazole (11) in CHCl₃ at -60 °C. No

physical data of the unstable compound were given since it was immediately trapped by methanol, giving methyl formate at -60 °C. The facile decarbonylation of the expected formyl cation HCO⁺ would make C-formylations with formyl chloride difficult.

Ghosez et al. reported¹⁸ an improved preparation of formyl chloride (as well as of formyl fluoride, and even the bromide and iodide) by reacting formic acid with tetramethyl- α -halogeno enamines at or below room temperature in high yield under neutral conditions.

Formyl chloride was again detected only by its conversion to methyl formate (other formyl halides were converted into formanilide).

Dichloromethyl ethers and dichloromethylamines can act as formyl chloride equivalents for the formylation of aromatics and olefins. The nature of the substituent determines the reactivity of the formylating agent as the electrophilicity of the formyl carbon is decreased. The reactivity decreases for electrophilic formylation reaction in the order 13 > 14 > 15. α, α -Dichlorodimethyl ether (13a) is used to formylate benzene or slightly activated arenes in the presence of a Friedel-

$$\begin{array}{c}
CI \\
HCOR \\
HCOR
\\
CI
\\
13
\end{array}$$

$$\begin{array}{c}
CI \\
HCNR_{2} \\
HCNR$$

Crafts catalyst. Benzene is formylated in 37% and toluene in 80% yield. 8b

In the case of reactive arenes, the α,α -dichlorotrialkylamines 16 (chloromethyliminium chloride) can be used as formylating agents without Friedel-Crafts catalysis. The Vilsmeier-Haack-Arnold formylation of

the activated olefins (enol ethers, acetates, and enamines) have also been carried out with this reagent. This provides an important synthetic route for the synthesis of polycarbonyl compounds such as malon-dialdehyde (an important synthon). Orthoamides of formic acid, on the other hand, are less electrophilic than their oxygen analogues and therefore cannot be used for aromatic formylation. They are, however, suitable for formylating aliphatic carbaniones. Orthoformic acid derivatives as well as N,N',N'' methylidynetriformamide (17) are also used as for-

mylating agents in the field of heterocyclic synthesis, the amide component of these reagents incorporating into the skeleton of the heterocyclic compounds.²¹ This method is of particular interest in the synthesis of purines and pyrimidines 19. Effenberger discusses the reaction in more detail.⁷

Only a brief mention of the reaction of carbamoyl halides is included in this section due to its relevance to the foregoing discussion. The carboxamidation of arenes (for a review see ref 4), i.e., the Gattermann amide synthesis, presents some preparative problems

since in situ preparation of carbamoyl chloride is difficult to handle. Carbamoyl fluoride (20) has been used

KXCN HF
$$\begin{bmatrix} NH_2 - C \\ F \end{bmatrix} \xrightarrow{HF/100 \cdot C} \xrightarrow{R} \xrightarrow{R} \xrightarrow{X} C - NH_2$$
20
$$X = O, S$$

for the preparation of benzamides $21.^{22}$ Carbox-amidation of alkylarenes with N,N-diethylcarbamoyl chloride (22) is less complicated and gives better yields.²³

Methods for the preparation of enol carbonates and carbamates have been reported. Alkyl fluoroformates ROCOF or tertiary carbamoyl fluorides R₂NCOF are easily prepared by reacting the corresponding carbamoyl chlorides 26 or chloroformate 25 with KF acti-

vated by phase-transfer agent 18-crown-6 (ca. 5 mol %) at room temperature (Table II). As alkyl chloroformates are known to decompose at more elevated temperature the phase-transfer-catalyzed process is preferred. Products such as 27 and 28 are distilled from the reaction mixture.²⁴

Fluoroformates can also be prepared from the corresponding alcohols (amines) with COF₂ or COFCl,²⁵ but these reagents are less accessible.

An extention to the available formylation methodology is the use of trimethylsilane reagents. Amide linkages have been prepared by the reaction of acetylenic trimethylsilanes and carbamoyl chlorides in the presence of a Lewis acid.²⁶ The simplicity of this reaction makes it an attractive synthetic method.

$$R^{1}C = CSiMe_{3} + RRNC(=O)Cl \xrightarrow{AlCl_{3}}$$

$$29 \qquad 22$$

$$R^{1}C = CC(=O)NRR + Me_{3}SiCl$$

Attempts were made to effect formylations of aromatics via in situ formed formyldiazonium ion (31) in

R = MegSi, H

the reaction of formamides with NO⁺ salts. All attempts, however, so far have been unsuccessful, as the formyldiazonium ion readily loses CO.²⁷

TABLE II. Fluoroformates, Carbamoyl Fluorides, and Acyl Fluorides Prepared from Their Respective Chlorides

RCOF prod., R =	yield, %	KF equiv	18-C-6, mol %	temp, °C	time, h	${ m bp~(found)} \ { m ^{\circ}C/Torr}$
MeCH ₂ O	89	1.6	6	0	68	55-57/760
Me_2CHO	95	1.6	6	13	47	66-70/760
Me_2CHCH_2O	91	1.3	4	rt^a	45	92-93/760
$MeCH_2CH_2CH_2O$	84	1.8	8	rt^a	13	99-100/760
$c-C_6H_{11}O$	89	1.5	9	70	4	52-53/21
cholesteryl-3-O	89	3.9	15	rt^a	53	mp 112-113
PhO	80	1.6	6	15-19	144	60-64/120
Me_2N	95	1.3	4	rt^a	27	65-70/80
N-piperidino	88	1.9	5	rt^a	31	75-77/10
N-morpholino	97	2.9	6	rt^a	68	60-65/2
$\mathrm{MeCH_2CH_2}$	90	1.4	4	rt^a	27	66-67/760
phenyl	90	2.1	7	rt^a	234	56-57/20

TABLE III. Electrophilic Formylation of Toluene and Benzene

formylation					% tolual	$\%$ tolualdehydes 31	
agent	catalyst	solvent	temp, °C	$k_{\mathrm{T}}/k_{\mathrm{B}}$	ortho	meta	para
CO	HF-SbF ₅	SO ₂ ClF	-95	1.6	45.2	2.7	52.1
HCOF	BF_3	excess aromatics	25	34.6	43.3	3.5	53.2
HCN-HCl	AlČl ₃	excess aromatics	25	49.1	39.9	3.7	56.4
Zn(CN) ₂ -HCl	AlCl ₃	CH_3NO_2	25	92.8	38.7	3.5	57.8
Zn(CN) ₂ -HCl	AlCl ₃	excess aromatics	50	128	34.3	1.8	63.9
Cl ₂ CHOCH ₃	AlCl ₃	CH_3NO_2	25	119	35.8	3.8	60.4
CO + HCl	$AlCl_3Cu_2Cl_2$	excess aromatics	25	155	8.6	2.7	88.7
CO + HCl	AlCl ₃	excess aromatics	0	319	6.6	0.8	92.6
CO + HF	BF_3	excess aromatics	0	860	3.5	0.5	96.0
CO	CF_3SO_3H/SbF_5 (1:1)	Freon-113	25	15	4.5	1.7	93.8^{32}
CO	CF_3SO_3H/HF (1:1)/BF ₃		25	21	5.5	4.2	91.3^{32}

Formic acid is also used as a formylating agent in conjunction with some dehydrating agents, making the carboxylic carbon more electrophilic. N-formylation in pyridones 32 and 33 is easily achieved by using formic acid and dicyclohexylcarbodiimide (DCC) at 0 °C.²⁸

Intermediate 34 resulting from reacting formic acid with DCC may be involved in the reaction. N-Formylamines 35 and 36 are both used for selective formylation of alcohols. 36 has been used successfully even with highly crowded alcohols, such as $17-\alpha$ -hydroxyprogesterone. The reaction is carried out in

CH₂Cl₂ solution below 40 °C. Above this temperature it is unstable due to rapid decarbonylation.²⁸

B. Acid-Catalyzed Formylation with Carbon Monoxide

Homogeneous and heterogeneous catalytic activation of carbon monoxide is an area of continuing intensive research. Among the reactions of interest have been CO reduction by hydrogen, the water gas shift reaction, reductive carbonylation of various organic substrates,²⁹ and acid-catalyzed reactions.³⁰ Reductive carbonylation lies, however, outside the scope of our review.

The classical electrophilic formylation method using CO, the Gattermann-Koch reaction⁵ (AlCl₃/HCl or AlCl₃/Cu₂Cl₂/HCl), shows the highest selectivity and reactivity, in the observed high $k_{\rm T}/k_{\rm B}$ rate ratios as well in the high degree of para substitution. The Gattermann synthesis using Zn(CN)₂ and AlCl₃ shows lower selectivity. As was mentioned previously the Friedel-Crafts type formylation with formyl fluoride (1) (referred to sometimes as Olah's reaction³¹) gives low para selectivity. This was attributed to the fact that the HCOF-BF3 system produces a more reactive electrophile (HCOF·BF₃ complex, but not the free formyl cation HCO+). Superacid-catalyzed carbonylation of a large variety of aromatics has been investigated. The lowest substrate selectivity reaction was observed when HF-SbF₅-catalyzed formylation with CO in SO₂ClF solution at -95 °C was used, giving toluene/benzene rate ratio $k_{\rm T}/k_{\rm B}$ = 1.6. At the same time an isomer distribution of 45.2% o-, 2.7% m-, and 52.1% p-tolualdehyde was obtained (Table III).

Under the superacidic conditions studied, CO is protonated to give the rapidly equilibrating (with the solvent acid system) protosolvated formyl cation, an

TABLE IV. Superacid-Catalyzed Formylation of Arenes with CO at Atmospheric Pressure and 0 $^{\circ}$ C

substrate	superacid system	% yield of aldehyde (% disproportion products)
C ₆ H ₅ Me	CF ₃ SO ₃ H/SbF ₅ (1:1)/Freon-113	59 (0)
C_6H_5Me	CF ₃ SO ₃ H/HF (5:1)/BF ₃ /Freon-113	79 (0)
$o-C_6H_4Me_2$	CF_3SO_3H/HF (5:1)/BF ₃ /Freon-113	44 (12)
m-C ₆ H ₄ Me ₂	CF ₃ SO ₃ H/HF (5:1)/BF ₃ /Freon-113	56 (8)
$p \cdot C_6 H_4 Me_2$	CF ₃ SO ₃ H/HF (5:1)/BF ₃ /Freon-113	54 (15)
C ₆ H ₅ Et	CF_3SO_3H/HF (5:1)/BF ₃ /Freon-113	78 (20)

obviously very reactive electrophilic reagent. When the reaction is carried out at 0 °C and only excess aromatics are used as solvent, the para regioselectivity becomes much higher, giving an isomer distribution of 7.5% o-, 2.8% m-, and 89.8% p-tolualdehyde.

The formylation of hexadeuteriobenzene (C_6D_6) with HCOF-BF₃ shows a kinetic hydrogen isotope effect of $k_{\rm H}/k_{\rm D}=2.68$, on the basis of comparison of the reactivity of $C_6H_6/{\rm CH_3C_6H_5}$ and $C_6D_6/{\rm CH_3C_6H_5}$. This isotope effect is similar to that observed in Friedel-Crafts acetylation and propionylation reactions and indicates that the proton elimination step is at least partially rate determining. The low substrate selectivity formylation with CO/HF/SbF₅, however, shows no primary isotope effect.³⁰

Trifluoromethanesulfonic acid catalyzed carbonylation of aromatics, including benzene, xylene, mesitylene, and ethylbenzene, with carbon monoxide is investigated under comparable reaction conditions.³² The yield of aromatic aldehydes increases with increasing acidity of the catalyst system. Under atmospheric pressure and at 0 °C CF₃SO₃H/HF/BF₃ and CF₃SO₃H/SbF₅ give high yield of aldehydes (Table IV). Comparable conversions, with CF₃SO₃H/TaF₅ and CF₃SO₃H, are obtained by using CO pressure and excess acid (Table V). Moreover, the reaction of toluene with CF₃SO₃H under CO pressure (1200 psi) requires a large excess of the acid, and isomeric ditolylmethanes are produced, via the intermediate formation of dimethyl alcohol, together with traces of tritolylmethane. The amount of byproducts formed has a direct correlation with the steric requirement of the aromatic compound (18-20% for toluene, 3-5% for xylenes, and none for mesitylene). The para-substitution selectivity with CF₃SO₃H/HF/ BF₃ and CF₃SO₃H/SbF₅ is comparable to that observed in conventional Gattermann-Koch reaction with AlCl₃/HCl or AlCl₃/Cu₂Cl₂/HCl, whereas that observed in the reaction of HCOF/BF₃ was lower.³²

For a long while Friedel-Crafts acylations were considered to give almost exclusively para substitution of toluene. The reason accounting for this fact was considered to be steric. Our increasingly better under-

standing of the mechanism of electrophilic aromatic substitution indicated that this is not necessarily the only reason. Para substitution is greatly favored if the transition state of highest energy of the reaction is intermediate arenium ion (σ -complex) like, where a para methyl group is more stabilizing than an ortho group (and much more than a meta group). When, however, the highest transition state becomes increasingly "early" on the reaction path, the ratio of ortho/para substitution increases. Meta substitution always stays relatively low, generally less than 5-6%, varying with the reactivity of the reagent within this limit. It is interesting to examine the same pattern in the electrophilic formylation reactions (Table III). In these reactions the involved substituting agents are obviously less space demanding than those of other acylation reactions. Steric effects consequently cannot be a very significant factor affecting selectivity, which is primarily reflected in the changing ortho/para isomer ratio. The methyl group always remains a predominantly ortho-para directing substituent, even in very low substrate selectivity reactions, and the meta isomer does not increase above 4%.

IV. Carbonylation of Organometallic Reagents

Carbonylation of organometallic reagents with carbon monoxide has been reviewed recently.² Therefore, we will discuss only some reactions of direct interest to the context of the present review.

Seyferth and Hui reported^{33a} a procedure for the direct nucleophilic 1,4-acylation of α,β -unsaturated ketones and aldehydes. In this process the carbonylation at atmospheric pressure of "higher order" cuprates of type R₂(CN)CuLi₂ was carried out at -110 °C. Later, an equimolar amount of the α,β -unsaturated substrate was added.

More recently, Seyferth examined^{33b} the carbonylation of the R(CN)CuLi. The apparent stability of these reagents decreases in the order of $R = t\text{-}C_4H_9 > sec\text{-}C_4H_9 > n\text{-}C_4H_9$.

$$R(CN)CuLi + CO \rightleftharpoons RCO(CN)CuLi$$

The synthesis of diphenylalkylcarbinols^{33c} via insertion reaction was reported by Nudelman. Insertion of carbon monoxide into carbon-lithium bonds also provided a convenient one-step synthesis of 1,2-diketone diaryl derivatives^{33d} where Ar = 1-naphthyl and 2,6-dimethylphenyl.

$$ArLi \xrightarrow{CO} ArC(=O)Ar + ArC(=O)C(=O)Ar$$

Thermally stable lithium bis(N,N-diethyl-carbamoyl) cuprate, which is readily prepared from CO

TABLE V. Superacid-Catalyzed Formylation of Arenes with Carbon Monoxide under Pressure

substrate	superacid system	CF ₃ SO ₃ H:arene molar ratio	reaction time, h	reaction temp, °C	% yield of aldehyde
C ₆ H ₅ Me	CF ₃ SO ₃ H	1:4	24	25	8
	CF_3SO_3H	1:1	17	25	14
	CF ₃ SO ₃ H	1:1	17	65	18
	CF ₃ SO ₃ H	6:1	3.5	25	79
$1,3,5-C_6H_3Me_3$	CF ₃ SO ₃ H	6:1	3.5	25	97
C ₆ H₅Me	$CF_3SO_3H + TaF_5$	1:1	17	25	17
C_6H_5Me	$CF_3SO_3H + SbF_5$ (1:1)/Freon-113	1:1	2	25	71
C_6H_5Me	$CF_3SO_3H + SbF_5 (1:1)/Freon-113$	1:1	3.5	25	82
$1,3,5-C_6H_3Me_3$	$CF_3SO_3H + SbF_5 (1:1)/Freon-113$	1:1	3.5	25	72

and lithium bis(N,N-diethylamino) cuprate, has been effective for direct carbamoylation. ^{33e}

$$\begin{array}{c} \text{CuCl} + \text{LiNEt}_2 \rightarrow \text{CuNEt}_2 \xrightarrow{\text{LiNEt}_2} \\ (\text{Et}_2\text{N})_2\text{CuLi} \xrightarrow{\text{CO}} (\text{Et}_2\text{NCO})_2\text{CuLi} \xrightarrow{\text{CH}_2 = \text{CHCH}_2\text{Br}} \\ \text{CH}_2 = \text{CHCH}_2\text{CONEt}_2 \end{array}$$

N-Alkylformamides are conveniently prepared by carbonylation of lithium dialkylamines with carbon monoxide under a variety of conditions. Solvent, temperature, and the presence of additional salts are reported to aid the carbonylation process and the stabilization of the intermediate anion.^{2,33f} In these reactions excess CO is usually required. A variety of catalysts, including metallic alkoxides, cobalt-, iron-, and ruthenium-containing compounds, have been employed. The disadvantage of this method is, however, due to the secondary reactions, resulting from the reaction of the reactive acyl anion salt 37 with excess CO in the medium.

Recently Kilbourn^{33f} reported the synthesis of carbon-11 (β^+ decay, $t_{1/2} = 20.4$ min) labeled N-formyl-piperidine and other carbonylated amines. The syn-

thesis has the novel aspect of in situ formation of a highly reactive radiolabeled intermediate, which can be converted into numerous products. The advantage of this method over the previously reported ones is the need for only a trace amount of ¹¹CO and very short reaction times (5–7 min), which eliminates the secondary reactions.

Passing a stream of ¹¹CO in helium into a cold (-78 °C) solution of lithium piperidine in tetrahydrofuran/dimethoxyethane resulted in the trapping of 10-20% of the ¹¹C activity, presumably in the form of the unstable acyl anion salt 38. Quenching of this intermediate with water or a solution of alkyl iodide results in the formation of the formamide 39 and the amide 40, respectively.

Nudelman^{3 $\bar{4}$} has reported a significant improvement for the synthesis of N,N-dialkylformamides. It was observed that added salts and low-polarity solvents

affect the course of the reaction. 44 is formed as a side product by reacting 42 with excess CO. However, in

the presence of LiBr in THF this side reaction seems to be eliminated in favor of 43, since the dialkylform-amide comes from the hydrolysis of the lithium carbamoyl 42 formed by insertion of CO into the N-Li bond. Treating 42 with heavy water (i.e., D_2O) results in the formation of a deuterium-labeled N-formyl group.³⁵

An interesting rearrangement has been observed with the aminocarbonyllithium reagent generated from lithium tert-butylamide.³⁶

The preparation of N-methyl- and N,N-dimethyl-formamides has been described by Knifton,³⁰ using synthesis gas (CO/H_2) and ammonia. The reaction is

carried out over heterogeneous ruthenium "melt" catalysts, comprising one or more ruthenium oxide, salt, and complex species, dispersed in various phosphonium salts. This class of melt catalyst has been previously demonstrated to be particularly effective for the con-

TABLE VI. Preparation of N-Methylformamides from Synthesis Gas and Ammonia

				liq	prod compn, wt	%		
				ΣΝ	IMR	ΣF	lig yield,	turnover
catalyst precursor	Ru, mmol	NH_3 , mmol	time, h	Me ₂ NCHO	MeNHCHO	H_2NCHO	wt %	freq
Ru ₃ (CO) ₁₂ -Bu ₄ PI	2.0	400	4	23.9	42.7		112	15
$Ru_3(CO)_{12}$ - Bu_4PI	4.0	800	4	40.5	17.7	25.6	92	10
Ru ₃ (CO) ₁₂ -Bu ₄ PBr	2.0	400	18	59.1	12.7	10.9	83	
Ru ₃ (CO) ₁₂ -Bu ₄ PBr	2.0	400	4	13.6	21.1	59.6	105	7
RuCl ₃ -Bu ₄ PBr	2.0	400	4	25.0	28.5	42.5	109	12
Ru(acac)3-Bu4PBr	2.0	400	4	22.3	14.4	53.2	101	8

TABLE VII. N-Methylformamides from Synthesis Gas

		prod compn, mmol			reaction rate	ratio	
catalyst precursor	added reactants	Me ₂ NCHO	MeNHCHO	H ₂ NCHO	ΣNMR/mol of Ru, h	ΣNMR/ΣF	
Ru ₃ (CO) ₁₂ -Bu ₄ PBr	NH ₃	20.3	38.9	144	7.4	0.41	
Ru ₃ (CO) ₁₂ -Bu ₄ PBr	$NH_3 + MeOH$	41.3	152	63.8	24.2	3.0	
Ru ₃ (CO) ₁₂ -Bu ₄ PBr	$NH_3 + [^{13}C]MeOH$	12.4	54.1	127	8.3	0.53	
$Ru_3(CO)_{12}$ - Bu_4PBr	$NH_3 + H_2NCHO$	1.8	11.8	72.6	1.7	0.19	
Ru ₃ (CO) ₁₂ -Bu ₄ PBr	MeaN	3.2	2.2				

version of CO/H_2 into alkanols and diols and for the generation of carboxylic acids. ^{37–39}

The suggested route for the formation of the trimethylamine, a principal byproduct, is shown in the above equation. It also could result through ruthenium-catalyzed hydrogenation of the DMF fraction in the presence of syngas (Tables VI and VII).³⁰

The homogeneously catalyzed activation of carbon monoxide has recently gained renewed attention based in part upon the perceived desirability of using synthesis gas ($\rm CO/H_2$ mixture) as feedstock for the production of organic chemicals and fuels. A key mechanistic step proposed for such catalysis is the nucleophilic activation of coordinated CO (Scheme I).²⁹

This type of activation of CO via such reactions with H₂O or base has importance not only for the water gas shift reaction adjustment of CO/H₂ ratios in synthesis gas feedstocks but also as a methodology for using carbon monoxide/water mixtures for the catalytic reduction and hydroformylation/hydroxymethylation of various organic substrates. 40-42 Quantitative studies of the reactions of the nucleophiles CH₃O⁻ and HO⁻ with the pentacarbonyl complexes, M(CO)₅, show that they follow the reactivity order Os > Ru > Fe, forming the methoxy carbonyl adduct. This was attributed to electronic factors, the respective abilities of the various M(CO)₄ fragments to accommodate negative charge, and the metal-ligand bonding changes in going from a strongly π -accepting CO to a stronger σ -donor but weaker π-acceptor (CO₂CH₃-) ligand. The very low reactivity of Ru(CO)₄ (P[OCH₃]₃) confirms the importance of such electronic effects. 29

The reactivities of nucleophiles such as benzylmagnesium chloride with metal carbonyl complexes 45

was tested according to their geometric, steric, and nucleophilic properties. The chromium triad shows a similar pattern, i.e., W > Mo > Cr. These observations

SCHEME I

MCNu Nu MC
$$\longrightarrow$$
 OH \longrightarrow CO₂ \longrightarrow MH⁻ \longrightarrow CO₂ \longrightarrow MH⁻ \longrightarrow OH \longrightarrow Nu = OR, NH₂R, H⁻, R⁻, etc.

have been rationalized in terms of lesser steric constraints as well as the somewhat higher CO force constants for the heavier metal center.^{43a}

Marks et al. reported^{43b} the synthesis and characterization of chlorobis(pentamethylcyclopentadienyl)-thorium and -uranium dialkylamides and bis(dialkylamides). It was shown that the amide compounds undergo facile migratory insertion of carbon monoxide to produce the corresponding η^2 -carbamoyl complexes.

Recently, various aryl halides were catalytically converted into α -keto amides and amides on treatment with secondary amines and carbon monoxide. Palladium complexes containing phosphine ligands showed the highest reactivity among other transition-metal complexes. It was also shown that the reactivity of phenyl halide decreases in the order PhI > PhBr \gg PhCl.

The hydrogenation of a 1:1 mixture of chromium hexacarbonyl and lithium dimethylamide (LiNMe₂) known to produce 47 in THF (35 psi H₂, 130 °C, 18–24 h) yielded several organic products, including methanol (10%) and dimethylformamide (DMF, 30% yield). When HMPA (hexamethylphosphoric triamide) was used as solvent, the yields of DMF and MeOH were lower (DMF, 15%) but the yield of DMF was improved (40%) by running the reaction at 70 °C instead of 130 °C. A probable mechanism for DMF formation was suggested as shown in Scheme II.⁴⁰ Protonation of the anionic complex 47 with trifluoroacetic acid in acetone-d₆ at 25 and 130 °C does not give rise to DMF,

ruling out formation of 48 followed by its thermal decomposition to give DMF.

Nickel enolates have been utilized in a number of related reactions. Ni(CO)₄-induced reductive carbonylation reactions of *gem*-dibromocyclopropanes with amines or alcohols have been examined (Table VIII).⁴⁴

$$R^{1} \xrightarrow{Br} + R^{3}QH \xrightarrow{Ni(CO)_{4}} R^{1} \xrightarrow{R^{1}} CQR^{3}$$

$$Q = 0. NH. NR^{4}$$

The potential importance of such reactions is to overcome the difficulty involved in introducing carbonyl functionalities into a cyclopropane ring. Recently⁴⁵ silylamines and silyl sulfides 50 have been used with Ni(CO)₄ to give the corresponding cyclopropyl derivatives 51. The mechanism of this reaction is quite

Br + TMSX
$$\frac{1. \text{ Ni(CO)}_4\text{DMF}}{2. \text{ H}_2\text{O}}$$
 R^2 $C \times X$

$$X = -N \times N, \text{ NMe}_2, \text{ NEt}_2, \text{ SR}$$

different from that involving chromium enolate 47 discussed previously. First Ni(CO)₄ is assumed to form a complex with TMSX 50 to generate 52. The reaction

TMSX + Ni(CO)₄ -
$$\begin{bmatrix} L_m \text{NiCNR}_2 \end{bmatrix}$$

52

$$\begin{bmatrix} R^1 \\ D \end{bmatrix}$$

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$$\begin{bmatrix} R^1 \\ D \end{bmatrix}$$

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of 52 with gem-dibromocyclopropane forms the nickel carbenoid complex 53. The migration of the carbamoyl group gives the enolate 54, protonation (upon workup) of which completes the reaction.

Recently, the palladium-catalyzed formylation of a variety of organic substrates (aryl iodides, benzyl halides, vinyl iodides, vinyl triflates, and allylic halides) with tin hydride and carbon monoxide was reported. ⁴⁶ In general, electron-donating or -withdrawing substit-

SCHEME II

$$Cr(CO)_{6} + -NMe_{2} \longrightarrow (CO)_{5}Cr = C \longrightarrow NMe_{2}$$

$$(CO)_{5}Cr = C \longrightarrow NMe_{2} \longrightarrow (CO)_{4}Cr = C \longrightarrow NMe_{2}$$

$$(CO)_{4}Cr = C \longrightarrow NMe_{2} \longrightarrow (CO)_{4}Cr = C \longrightarrow NMe_{2}$$

$$(CO)_{4}Cr = C \longrightarrow (CO)_{4}Cr = C \longrightarrow NMe_{2}$$

$$(CO)_{4}Cr = C \longrightarrow (CO)_{4}Cr = C \longrightarrow NMe_{2}$$

$$(CO)_{5}CrH^{-} + HC \longrightarrow NMe_{2}$$

$$(CO)_{5}CrH^{-} + HC \longrightarrow NMe_{2}$$

uents on the aryl halides have no effect on the formylation reaction; however, the p-nitro substituent causes significant reduction in the yield of aldehyde. Also, steric hindrance about the electrophile will provide a diminished yield.

V. Formylation of Organometallic Reagents

After reviewing reagents developed for electrophilic formylations and some aspects of the carbonylations of organometallics, we will now discuss recent development of methods for nucleophilic type reactions of organometallic reagents such as Grignard or organolithium reagents with formylating agents, primarily N-formylamines.

On the subject of the nucleophilic type reactions, the readers are recommended to refer to the reviews by Lever^{47a} on reagents for nucleophilic acylation and Reich et al.^{47b} for the preparation of silyl ketones.

A. Boron Ester Derivatives as Formylating Agents

Carbonylation of organoboranes has been reviewed.^{3b} Boron esters have been used as indirect formylating agents, involving several steps. This makes these

formylating methods less attractive and practical. Rathke and co-workers^{47c} in 1976 reported the reaction of dichloromethane boronate with organolithium or organomagnesium reagents, which upon oxidation by hydrogen peroxide yielded aldehydes.

Organolithium reagents react at low temperature, but Grignard reagents must be used, however, at higher temperature. Different α -chloro boronic esters and a variety of nucleophiles have been studied (Table IX).⁴⁸

TABLE VIII. Preparation of Cyclopropanecarboxylic Acid Derivatives

\mathbb{R}^1	\mathbb{R}^2	R³QH (molar equiv)	Ni(CO)4, molar equiv	yield, % (trans:cis)
Ph	Н	n-PrOH (2.5)	6	62 (34:66)
Ph	H	PhOH (2.5)	6	57
Ph	H	$m\text{-ClC}_6H_4OH$ (2.5)	6	56
Me	CO_2Me	n-PrOH (2.5)	6	75
Me	CN	n-PrOH (2.5)	6	51
Ph	H	$n\text{-PrNH}_{2}$ (2.5)	6	78 (45:55)
$\mathbf{P}\mathbf{h}$	H	$n\text{-PrNH}_{2}(2.5)$	1	52
Ph	H	$n\text{-PrNH}_2$ (1)	1	52
${f Ph}$	H	$n\text{-PrNH}_2$ (1)	1	0
Ph	H	$PhNH_2 (2.5)$	6	63 (50:50)
Ph	Н	NH (2.5)	6	66
Ph	Н	CH_2 = $CHNH_2$ (2.5)	6	56
Me	$\mathrm{CO_2Me}$	NH (2.5)	6	44

TABLE IX. Reactions of α -Chloroboronic Esters with Nucleophiles

$R^1CHClBO_2C_2R_4^2$,	p	roduct	
R	R'	nucleophile	structure	bp, °C/Torr	yield, %
c-C ₅ H ₉	Н	NaSPh	C ₅ H ₉ CH(SPh)BO ₂ C ₂ H ₄	120-124/0.2	91
$(CH_3)_3C$	H	NaSPh	(CH ₃) ₃ CCH(SPh)BO ₂ C ₂ H ₄	105-110/0.15	88
$c-C_5H_9$	Н	PhMgBr	C ₅ H ₉ CH(Ph)BO ₂ C ₂ H ₄	90-93/0.1	90
$c-C_5H_9$	Н	n-C₄Ŭ₀Li	$C_5H_9CH(C_4H_9)BO_2C_2H_4$	85-89/2.8	92
$c-C_5H_9$	Н	$c-C_6H_{11}MgCl$	$C_5H_9CH(C_6H_{11})BO_2C_2H_4$	85-88/0.1	94

TABLE X. Conversion of Grignard Reagents to Aldehydes with 2-(N-Methyl-N-formylamino)pyridine

• ,••	
yield of RCHO, %	bp, °C/Torr
72	62-66/10
76	84-89/0.05
75	58-61/1
80	75-80/10
81	51-54/0.05
75	69 - 70/1.5
70	73-77/1
	72 76 75 80 81 75

B. Formylation with N-Formylalkylamines

Comins and Meyers⁴⁹ reported the use of 2-(N-methyl-N-formylamino)pyridine (57) as a formylating agent for Grignard reagents in 70-80% yield (Table X).

2-(N-methyl-N-formylamino) pyridine is not commercially available. It is prepared by the reaction of 2-aminopyridine with phenyl formate at room temperature, followed by methylation of 2-(N-formylamino)-pyridine with methyl iodide. The presence of the additional ligand (pyridyl nitrogen) and the ready formation of a six-membered chelate ring 58 was considered to prohibit the release of the aldehyde under the reaction conditions, thus protecting it from further reaction with the organometallic reagents.

Olah and Arvanaghi subsequently developed⁵⁰ the use of the readily available N-formylpiperidine as an efficient general formylating agent. In ether or hydro-

carbon solution at room temperature N-formylpiperidine (41) reacts with aryl-, alkyl-, vinyl-, and

M = MgX

ethynyllithium or Grignard compounds and results in formation, upon acidic workup, of the corresponding pure aldehydes in excellent yields (Table XI). Piperidine can, if necessary, be easily recovered and recycled after carbonylation with CO (see section IV). The results with N-formylpiperidine demonstrate that chelate ring formation is not crucial for the success of the reaction.

N-formylmorpholine (60) can also be used as an efficient formylating agent for Grignard and organolithium reagents.⁵¹ Treatment of this reagent in ether at 0 °C with a wide variety of organolithium or Grignard reagents results in formation, upon acidic workup, of

TABLE XI. Aldehydes by Reaction of Grignard and Organolithium Reagents with N-Formylpiperidine or N-Formylmorpholine

	yiel	d, %		mp, °C, or	
RMgX or RLi	N-formylpiperidine	N-formylmorpholine	solvent	bp, °C/mmHg	
C_6H_5MgBr	96	89	ether	63-64/10	
$C_6H_5CH_2MgCl$	89	84	ether	76-78/10	
1-naphthyl-MgBr	94	92	ether	$142/6^{'}$	
9-phenanthryl-MgBr	97		ether	108.4	
$C_6H_5 \equiv CMgI$	85		THF/ether	65/0.1	
$C_6H_5CH=CHMgBr$	86	81	ether	85/2	
$C_6H_5CH_2CH_2MgCl$	78	70	ether	87/1	
c-C ₃ H ₅ MgBr	80		ether	101-102/760	
c-C ₆ H ₉ MgBr	72	69	ether	73-76/100	
2-norbornyl-MgBr	76	74	ether	52/7	
sec-butyl-Li	77		n-hexane	91-94/760	
n-butyl-Li	83	78	n-hexane	101/760	
c-C ₃ H ₅ Li	75		ether	96-98/740	
C ₆ H ₅ Li	94	90	benzene	63-64/10	
C_6H_5C =CLi	94		n-hexane	65/0.1	
	93	80	ether	,	

the corresponding pure aldehyde (Table XI). α -Lithioalkanephosphonates 61 are also formylated by N-formylmorpholine as well as N-formylpiperidine in THF at -78 °C to furnish, upon acidic workup, the corresponding aldehydes 62 (Table XII). 51

Contrary to earlier reports, 52,53 Grignard reagents as first described by Bouveault⁶ react with N,N-dimethylformamide (63) in usual etheral solvents to give

upon acidic workup the corresponding aldehydes in good yields.⁵⁴ The reaction, however, must be carried out under mild conditions (0–20 °C) and with avoidance of excess Grignard reagent. Otherwise secondary reactions, particularly reduction and electron-transfer reactions, take place (Table XIII).

In contrast, reactions of alkyl- and aryllithium with N,N-dimethylformamide, in some cases, did not give satisfactory results. This can be attributed to competing one-electron-transfer processes.⁵⁴

Recently⁵⁵ some 1-methoxy-1,4-cyclohexadienes (64 and 66) were reacted with dimethylformamide (63) in

the presence of phosphoryl chloride (Vilsmeier reaction). This interesting reaction is a convenient way to

TABLE XII. Preparation of Dialkyl (1-Formylalkyl) phosphonates Using N-Formylpiperidine and N-Formylmorpholine

(R ¹ O) ₂ P(O)-		yield, %			
CF	CR ² R ³ CHO		N-formyl-	N-formyl-	bp,
\mathbb{R}^1	\mathbb{R}^2	\mathbb{R}^3	morpholine	piperidine	°C/mmHg
C_2H_5	Н	H	85	87	72-6/0.25
i - C_3H_7	H	H	83	83	72-8/0.5
C_2H_5	CH_3	H	94	95	93-5/2
i - C_3H_7	CH_3	H	91	93	80-5/1
C_2H_5	CH_3	CH_3	83	87	98-100/4
C_2H_5	C_2H_5	Н	80	82	98-102/2.8

polyformylate aromatic compounds (65 and 67).

An interesting extention to the Vilsmeier-Haack reaction has been reported. The reaction of the adduct benzoyl chloride-dimethylformamide 68, generated in

situ, with the stoichiometric amount of a wide variety of alcohols in ether solution at room temperature, gives rise to the formation of the corresponding imidate ester chlorides 69 in good yields. Hydrolysis of 69 under acidic conditions $[0.4\times10^{-3}~\mathrm{N}~\mathrm{sulfuric}~\mathrm{acid},~\mathrm{or}~1~\mathrm{M}~\mathrm{chloro}~\mathrm{acetate}~\mathrm{buffer}~(58.5\%~\mathrm{base})$ at 0–5 °C] provides formic acid esters 70 derived from primary, secondary, allylic, and benzylic alcohols.⁵⁶

TABLE XIII. Formylation of Grignard Reagents with N,N-Dimethylformamide

Grignard reagent	solvent	yield, %	bp, °C/mmHg
MgBr	ether	71	47-8/5
C ₆ H ₅ CH ₂ CH ₂ MgBr	ether	81	87/1
├ ─MgBr	THF	59	100/760
MgBr	ether	87	115-6/0.2
C ₆ H ₅ CH=CHMgBr	ether	68	85/2
n-C ₅ H ₁₁ MgBr n-C ₄ H ₉ MgBr	ether ether	63 56	131-3/760 $103-4/760$
C ₆ H ₅ MgBr	ether	88	57/13
MgBr	ether	71	58-60/20

TABLE XIV. Formylation with 2-Formyl-2-methyl-1,3,4-thiadiazoline-5-thione

R¹R²NH, ROH	solvent	product	yield, %
C ₆ H ₅ NH ₂	acetone	C ₆ H ₅ NHCHO	87
2-ClC ₆ H ₄ CH ₂ NH ₂	acetone	2-ClC ₆ H ₄ CH ₂ NHCHO	85
HN NCH2CH2OH	acetone	CHON NCH2CH2OH	93
C ₆ H ₅ HNCH ₃	acetone	C ₆ H ₅ N(CHO)CH ₃	84
$C_6H_4(CO)_2NH$	DMF	C ₆ H ₄ (CO) ₂ NCHO	83
4-NO ₂ C ₆ H ₄ CH ₂ OH	acetone	4-NO ₂ C ₆ H ₄ CH ₂ OCHO	89
CHON NCH2CH2OH	acetone	CHON NCH₂CH₂OCHO	78
C ₆ H ₅ CH(OH)COOH	acetone	$C_6H_5CH(OCHO)COOK$	84

Fréchet and Amaratunga⁵⁷ have reexamined different N-formylalkylamines as formylating agents under comparable conditions. Their findings suggest the importance of an additional ligand for the success of the reaction. However, most reagents are not readily available. 72 is prepared by the reaction of N-amino-

piperidine with a 10% excess of phenyl formate (71) followed by methylation. 73, 74, 75, and 76 (Chart I) were prepared by the same procedure, however, 77 was prepared by the reaction of piperazine and phenyl formate (71) in 2:1 ratio (see Chart I).

The N-formyl derivative of 2-methyl-1,3,4-thiadia-zoline-5-thione (9) (section III.A) has been used as a formylating agent for amines and alcohols. Primary and secondary amines are formylated at room temperature or below to give the corresponding N-formyl compounds 78. The formylation of polyhydroxy compounds gen-

erally requires the presence of a weak base such as potassium carbonate.⁵⁸ Both selective N-formylation 78 and N,O-diformylation 79 of amino alcohols, however, were achieved in the absence as well as the pres-

ence of potassium carbonate (Table XIV).¹⁵
N-Formyl-N-hydroxyglycine (80) (hadacidin) and

3-(N-formyl-N-hydroxyamino)propylphosphonic acid (81) were prepared by this reagent.

N-formylpyridone (36) is utilized to formylate amines, alcohols, and thiols.⁷ In a series of amines, primary

amines react best and tertiary the worst. Tertiary alcohols can be also formylated despite their steric requirement.

C. Formylation with Formic Acid or Its Derivatives

Reaction of Grignard reagents with formic acid itself was reported to afford aldehydes only in very low yields. ^{59,60} However, Sato has illustrated ⁶¹ that the reaction is solvent dependent. Best results are obtained in THF. Grignard reagents react with formic acid in THF to produce the expected adduct 83. Another

HCOOH +
$$C_2H_5MgBr \rightarrow$$

HC(=O)OMgBr + C_2H_6 HC(=O)OMgBr +
83 83
RMgBr \rightarrow HC(R)(OMgBr)₂ $\xrightarrow{H_2O}$ RC(=O)H

equivalent of Grignard reagent produces the bis adduct 84, which on hydrolysis gives the aldehyde. Various alkyl, aryl, allyl, benzyl, and vinyl Grignard reagents give the corresponding aldehydes. The reaction with vinyl Grignard reagents proceeds with retention of configuration (Table XV).

A more convenient use of formic acid is in the form of its salts as formylating agents. Grignard reagents react with lithium (sodium) formate (85) in boiling

$$\begin{array}{c} RMgX \,+\, HCOOLi(Na) \rightarrow RC(=\!\!\!\!\!-0)H \end{array}$$

THF, giving the corresponding aldehydes in good yields. Alkyl, aryl, and vinyl Grignards can be used (Table XVI).⁶²

Although ethyl formate is known to react with enolates to provide α -protection, 86, albeit in low yield, harder anions (Grignards and organolithiums) do not react. 63a

The reaction of alkyl formate with organolithium reagents was also attempted; however, the obtained product was only the alcohol.²⁷

D. Formylation of Transition-Metal Complexes

In 1973, Collman and Winter reported^{63b} the preparation and characterization of the kinetically stable formyl complex of (CO)₄Fe(CHO)N(PPh₃)₂. This salt

$$Na_{2}Fe(CO)_{4} + HC(=O)OC(=O)CH_{3} \xrightarrow{THF} HC(=O)Fe(CO)_{4}^{-} N(PPh_{3})_{2}^{+}$$

was isolated from the treatment of Na₂Fe(CO)₄ with acetic formic anhydride in tetrahydrofuran.

Later, Miller et al. reported^{63c} the successful production of a formyliron complex via the reaction be-

NCHO + Na₂Fe(CO)₄
$$\frac{2(RO)_3B}{NaFeCHO(CO)_4}$$
 NaC₃H₃N₂•2B(OR)₃

tween Na₂Fe(CO)₄ and N-formylimidazole. This reaction was facilitated by the use of trialkylboron in HMPA and THF.

VI. Formylation of Polymers and Formylated Peptides

There are several enzymatic reactions of one carbon fragment metabolism where the formate group is a participant. The formyl group is also found in at least two naturally occurring polypeptides, masking the amino group at the end of the chain. Limited information exists only on the formate and formyl content of various tissues. An interesting reaction is the method of deformylation of these peptides or amino acids. Hydrazine (87) is used as a deformylating agent to measure

the formyl content of these tissues. The formyl groups are measured as N-formyl-N'-2,4-dinitrophenyl-hydrazine (89).⁶⁴

Functionalized resins have found numerous applications recently as supports in solid-phase synthesis, reagents or protecting groups in organic synthesis, and supports for chromatography or catalysis. Fréchet has

TABLE XV. Formylation of Grignard Reagents with Formic Acid

RMgBr	RCHO	yield, %
C ₆ H ₁₃ MgBr	C ₆ H ₁₃ CHO	75
$C_8H_{17}MgBr$	C ₈ H ₁₇ CHO	70
$C_3H_7CH(CH_3)MgBr$	C ₃ H ₇ CH(CH ₃)CHO	38
BrMg(CH ₂) ₄ MgBr	OHC(CH ₂) ₄ CHO	55
C_6H_5MgBr	C ₆ H ₅ CHO	81
$C_6H_5CH_2MgBr$	₆ H ₅ CH ₂ CHO	61
C ₃ HCH=CHCH ₂ MgBr	C ₃ H ₇ CH(CHO)CH=CH ₂	50
$C_4H_9CH=CHMgBr$	C ₄ H ₉ CH=CHCHO	
E/Z = 15/85	E/Z = 16/84	60
E/Z = 65/35	E/Z = 65/35	58
$C_6H_5CH=CHMgBr$	C ₆ H ₅ CH=CHCHO	
E/Z = 89/11	E/Z = 87/13	67

TABLE XVI. Formylation of Grignard Reagents with Lithium (Sodium) Formate

		yield, %	
RMgBr(Cl)	RCHO	HCOOLi	HCOONa
C_6H_5MgBr	C ₆ H ₅ CHO	85	79
C_6H_5MgCl	C_6H_5CHO	80	72
o-CH ₃ OC ₆ H ₄ MgBr	o-CH ₃ OC ₆ H ₄ CHO	85	76
(CH ₃) ₂ CHMgCl	(CH ₃) ₂ CHCHO	80	75
$p\text{-BrC}_6\text{H}_4\text{MgBr}$	p-BrC ₆ H ₄ CHO	83	69
C ₆ H ₅ CH ₂ MgCl	C ₆ H ₅ CH ₂ CHO	79	
1-naphthyl-MgBr	1-naphthaldehyde	78	
$C_6H_5CH=CHMgBr$	$C_6H_5CH=CHCHO$	72	

reviewed⁶⁵ the preparation of different functional polystyrene resins and their use. Formylated poly-

styrene resins are mainly used as protecting groups for saccharides and polysaccharides.⁶⁶ These formylated polystyrenes are prepared by standard methods. For example, lithiated polystyrene resins when treated with DMF or N-formylpiperidine upon acidic workup produce the corresponding formylated resin 90.⁶⁷

$$+CH_2CH$$
 $\xrightarrow{\rho-BuLi}$ $+CH_2CH$ \xrightarrow{or} $+CH_2C$

VII. Thioformylation

Thioketones are well-known stable compounds. Reports on the synthesis of thioaldehydes, however, are scarce. Early attempts to prepare thioaldehydes in-

variably led to the isolation of oligomeric and polymeric species.⁶⁸ Woodward reported the first stable monomeric compound containing the thioformyl group. 69a Vedejs et al. 69b recently described the preparation and characterization of monomeric thiopivaldehyde, the first aliphatic thioaldehyde under ordinary laboratory conditions (the preparation was achieved by photolysis of the corresponding phenacyl sulfide). Reid and his coworkers⁷⁰ have utilized the Vilsmeier-Haack reaction to synthesize a number of heterocyclic thioaldehydes. Enamines also react with dimethylformamide in the presence of phosphoryl chloride to give the corresponding Vilsmeier salt, which on in situ solvolysis with alcoholic NaHS produces the thioaldehyde 91.71 Much further work is needed to extend the scope of synthetic methods for the preparation of thioaldehydes.



 $R_2'N = morpholino, R^2 = R^3 = Ph$ $R_2'N = pyrrolidino, R^2 = R^3 = Ph$ R2'N = morpholino, R2 = Ph, R3 = H $R_2'N = morpholino, R^2, R^3 = (CH_2)_3$

VIII. Conclusions

Their ready accessibility coupled with versatile chemical properties makes aldehydes an important class of organic compounds.

Recent research has established the synthetic utility of a series of useful formylating agents, both in electrophilic and nucleophilic reactions. In this article a general overview of these formylating agents is given, which involves a single-step reaction. The preparative advantages and applicability of the reagents are discussed. The most attractive formylating reagents are those readily obtained or inexpensive and commercially available. Only brief relevant discussion of two-step aldehyde syntheses via carbonylation of organolithium and Grignard reagents with carbon monoxide and formylation with boron esters has been included, as these reactions were reviewed elsewhere.

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